


REQUIREMENTS:

MATERIAL: TUBING, STAINLESS STEEL (304)
 PLUG, STAINLESS STEEL (302-304)
 FINISH, POLISH SMOOTH

- NOTES:**
1. DIMENSIONS IN INCHES, EXCEPT WHERE OTHERWISE SPECIFIED. TOLERANCES: FRACTIONS $\pm 1/16$, ANGLES $\pm 2^\circ$, DECIMALS: .XX ± 0.01 , .XXX ± 0.005 .
 2. THIS PART IS USED IN THE MANUFACTURE OF RIPCORD ASSEMBLIES AND SHALL NOT BE FURNISHED TO SERVICE ACTIVITIES AS A SEPARATE ITEM.
 3. DEFORMATION OF TUBE TO 3/8 MAX DIA ALLOWED AT BENDS.
 4. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BIDS.

ADAPTED 1/7/98. REVISED (A) 4/29/04.

Parachute Industry Association  3833 West Oakton St. Skokie, IL 60076 USA Tel (847) 674-9742 Fax (847) 674-9743 Web Address: pia.com	Title GRIP, PARACHUTE RIP CORD, CLOVERLEAF	Parachute Standard
		PS70106
Procurement Specification	Adopted From: MS70106 (B)	Sheet 1 of 1