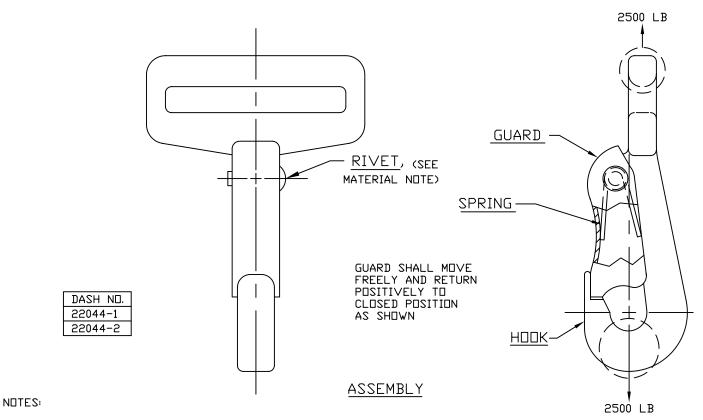
Darashuts



- 1. MATERIAL: HOOK -STEEL, MIL-S-5626 OR MIL-S-6049
 GUARD -STEEL, ASTM A 659 COMMERCIAL QUALITY
 SPRING -STEEL, QQ-W-470.
 RIVET -CORROSION-RESISTANT, FF-R-556, TYPE XII, CLASS 3, GRADE C,
 DIAMETER AND LENGTH TO SUIT.
- 2. METHOD OF FORMING: HOOK, HOT FORGE.
- 3. HEAT TREATMENT: HOOK HEAT TREAT 170,000 TO 190,000 LBS/SQ IN. TENSILE STRENGTH IN ACCORDANCE WITH MIL-H-6875.
- 4. FINISH: HOOK, SPRING AND GUARD BEFORE ASSEMBLY-1, CADMIUM PLATE QQ-P-416, CLASS 1, TYPE I.
 -2, COATING, IMMERSION ZINC FLAKE/CHROMATE DISPERSION PER MIL-C-87115,
 CLASS 3
- 5. DIMENSIONS IN INCHES: EXCEPT AS OTHERWISE SPECIFIED HEREIN, TOLERANCES: DECIMALS, ± .03, ANGLES ± 2*.
- 6. PROOF LOAD: HOOK SHALL BE SUBJECTED TO THE PROOF LOAD SPECIFIED AND AS INDICATED BY ARROWS IN ACCORDANCE WITH THE PROCUREMENT SPECIFICATION.
- 7. SNAP HOOK ASSEMBLY SHALL PASS FREELY OVER A .281 DIAMETER ROD.
- 8. SURFACE ROUGHNESS, UNLESS OTHERWISE SPECIFIED HEREIN, SHALL BE 125 MAX, IN ACCORDANCE WITH ANSI 846.1.
- 9. FOR DESIGN FEATURE PURPOSES, THIS STANDARD TAKES PRECEDENCE OVER PROCUREMENT DOCUMENTS REFERENCED HEREIN.
- 10. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.
- 11. FOR CRITICAL DIMENSIONS AND CRITICAL FUNCTIONAL TEST APLICABLE TO END ITEM IN-SPECTION: SEE SHEET 3

Parachute Industry Association 3833 West Oakton St. Skokie, IL 60076 USA	Title SNAP HOOK—COILED SPRING, PARACHUTE	Standard
Tel (847) 674-9742 Fax (847) 674-9743 Web Address: pia.com		PS22044
Procurement Specification	Adopted From:	
MIL-H-7195	MS22044 🕲	Sheet 1 of 3
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