



# Supplier Improvement Program Update

PIA Government Systems Meeting  
Reno, NV  
11 February 2011

# Outline

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- Background
- Approach
- Data Analysis
- 4 Phase approach
- Current status
- Results



# Background

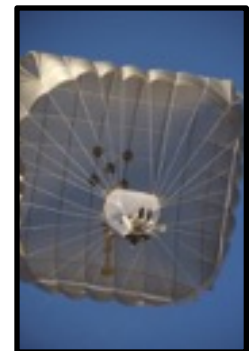
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- Team origin started with MC-6 and T-11 Prime contractor's
  - Originated out of PIA discussions
  - Driven by increased Government scrutiny during First Articles and First Production Lots
  - Evidence of common issues across supply base
- Team Objectives
  - Enhance the performance of the Parachute Industry supply base
  - Leverage our shared resources to address systemic or critical shared supplier issues
  - Strengthen communication of supplier related issues across the Parachute Industry
  - Identify issues proactively and work on preventive actions

# Approach

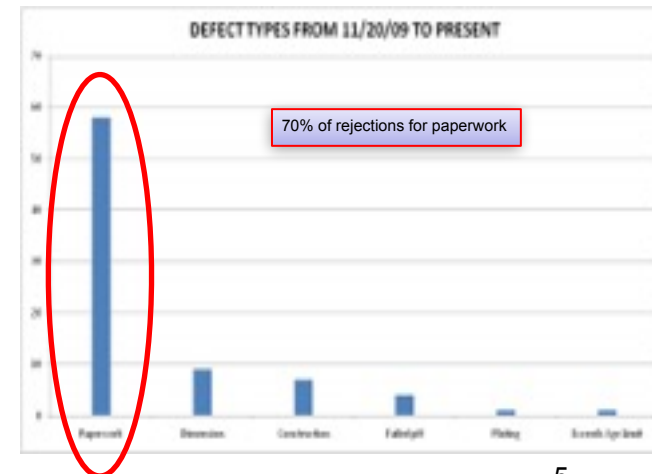
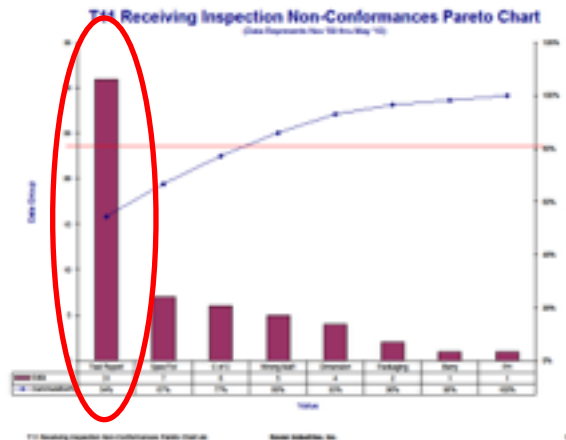
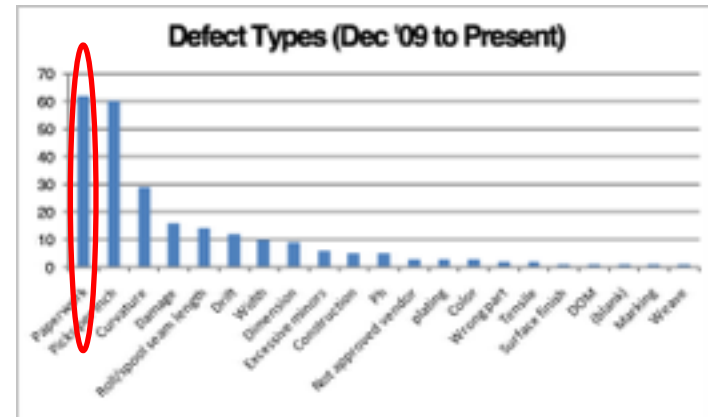
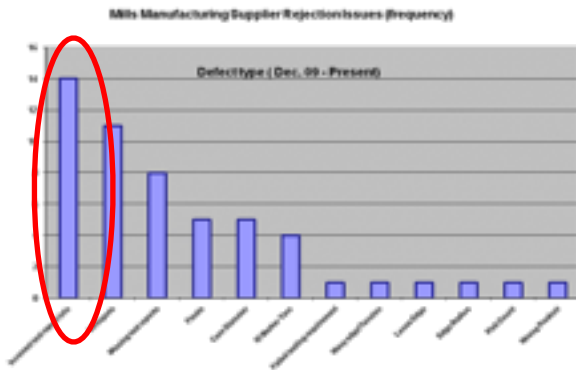
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- Meet regularly via teleconference
- Agree upon most significant supply chain issues facing the industry
  - Use data to guide decisions
  - Consider frequency, severity, and likelihood of detection
- Establish prioritization (pareto principle)
- Determine action plans for top one or two issues
  - Spread the actions across the team as much as possible
- Document meeting with minutes and actions

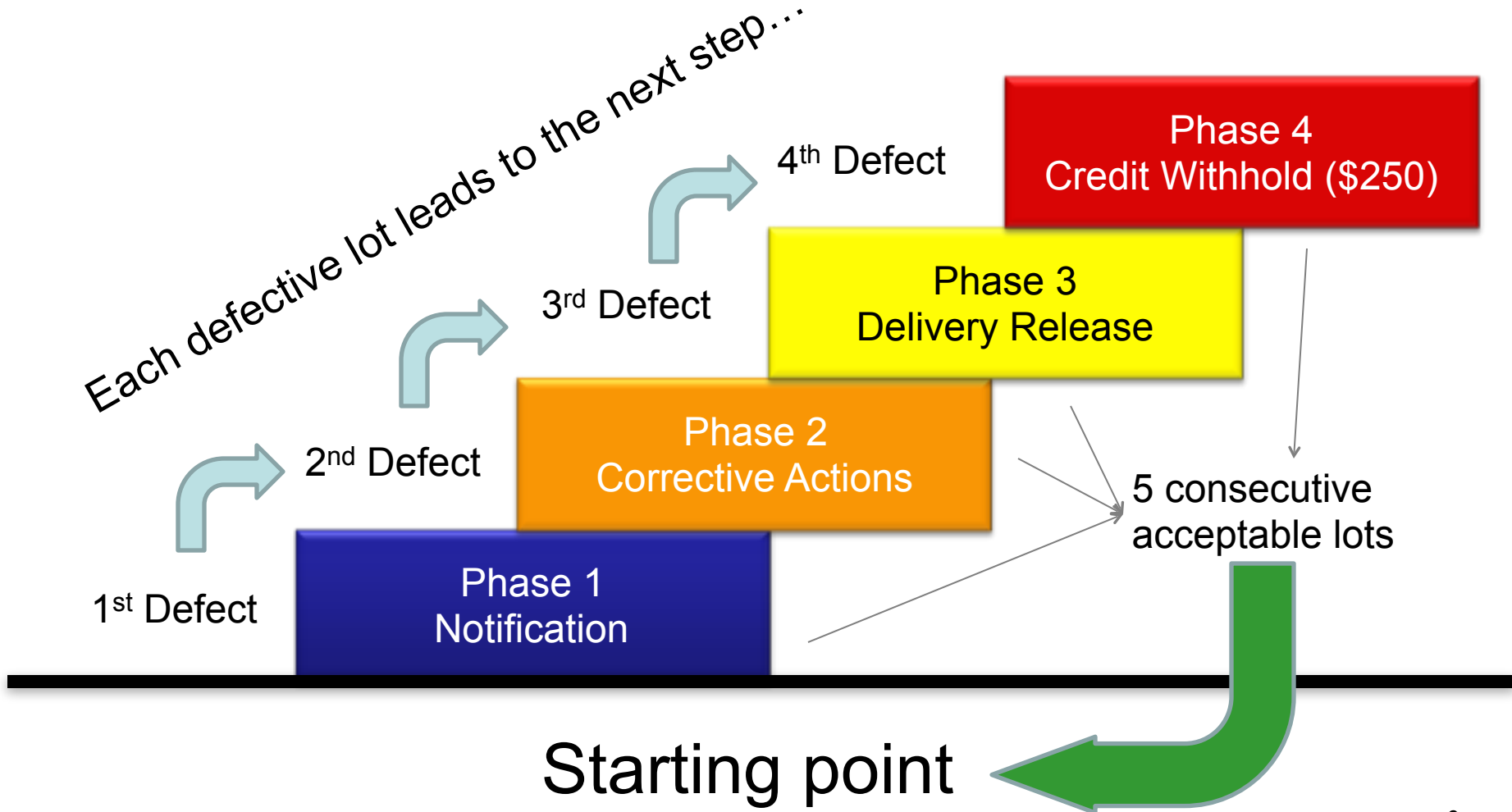


# Data Analysis Results

Data overwhelmingly revealed - Paperwork #1 issue

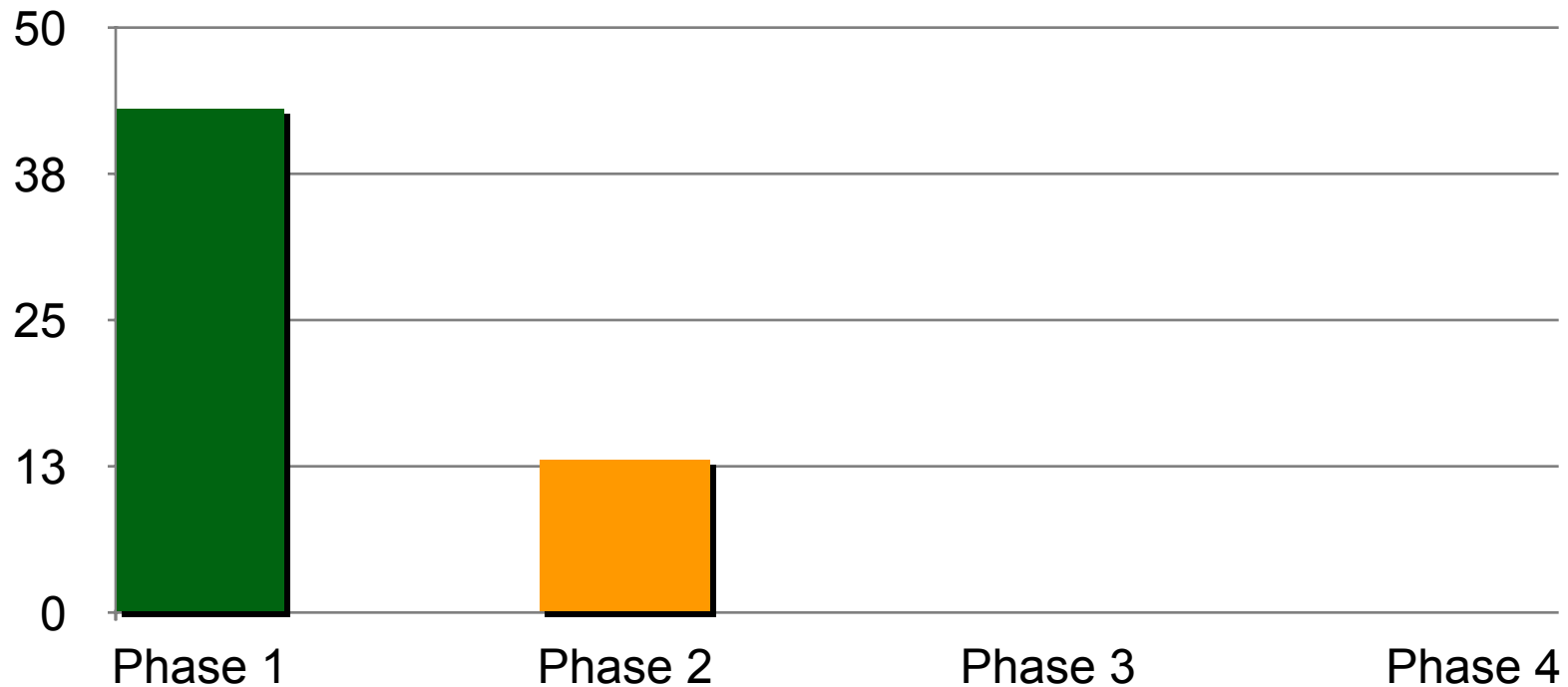


# Paperwork Improvement Phases



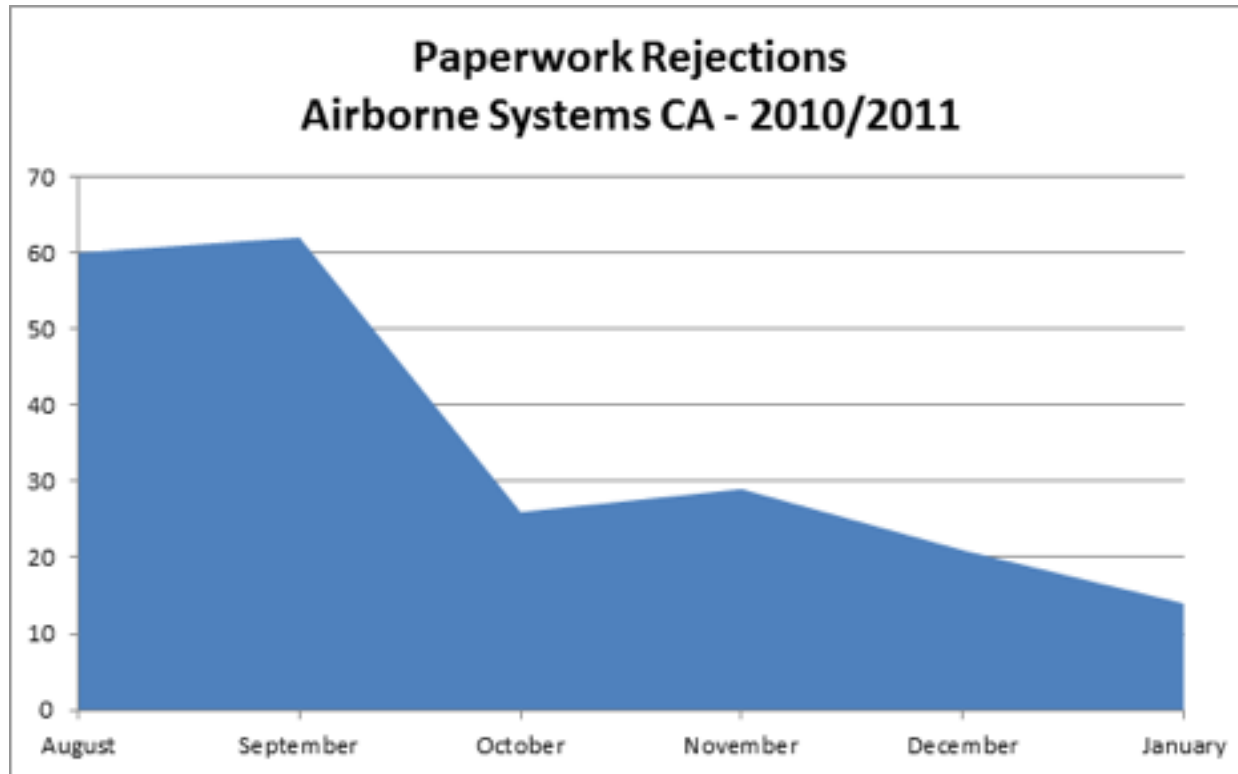
# Current Status

## Suppliers per Phase (Across all Primes)



No suppliers in Phase 3 or 4 to date...

# Results



Reductions in paperwork issues reported by every Prime



# Summary

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- Joint prime manufacturers team created to improve systemic supply base issues
  - Data identified Paperwork as largest supply chain issue by frequency
  - Team jointly implementing Paperwork Improvement Program that has 4 phases
- Significant improvement seen to date across entire supply chain
- Continued monitoring performance going forward

**Focused efforts resulting in systemic improvements**