



INCH-POUND

**PIA-T-6134**  
24 January 1998

**Renamed from**  
**MIL-T-6134C**  
Notice 1  
31 October 1989

NOTICE OF  
VALIDATION

## TAPE, TEXTILE, NYLON, PARACHUTE CONSTRUCTION

The Department of Defense has reviewed and determined to be valid for use in acquisition MIL-T-6134C, dated 3 February 1977. This was done on 31-October-1989. As the initial PIA standard PIA 6134 is based on MILITARY SPECIFICATION, this Notice is being included for the initial issue by PIA.

**Custodians:**

82 Air Force — 99  
Army — GL  
Navy — AS

**Preparing activity:**

Air Force —

**Review activity:**

DSPC — CT

DISTRIBUTION STATEMENT: All Rights Reserved. No Part of this publication may be reproduced without prior written permission from Parachute Industry Association. Additional copies may be purchased on-line from the PIA Store at: [www.pia.com](http://www.pia.com), or by contacting PIA Headquarters, Specification Committee, 3833 West Oakton Street, Skokie, IL 60076 Phone: 847-674-9742 Fax: 847-674-9743.



**PIA-T-6134**  
24 January 1998

**Renamed from**  
**MIL-T-6134C**  
AMENDMENT 1  
3 February 1977

## **TAPE, TEXTILE, NYLON, PARACHUTE CONSTRUCTION**

This amendment forms a part of Military Specification MIL-T-6134C, dated 23 February 1971, and is approved for use by all Departments and Agencies of the Department of Defense.

### Page 1

1.1: Delete "two types" and substitute "three types."

1.2: Type I, delete "525 pounds breaking strength" Type II, delete "300 pounds breaking strength" Add "Type III"

### Page 2

3.2.1: Last sentence, delete "442° Centigrade (C)" and substitute "472° Fahrenheit (F)."

3.2.2: First sentence, delete "both" and substitute "all."

3.2.3: Delete a and b and substitute:

"a. Type I — spun nylon of 20/4 or 10/2 yarn number  $\pm 5$  percent (cotton system), spun polyester of 12/2 yarn number  $\pm 5$  percent (cotton system), or 985 denier bulked nylon. The filling yarn breaking strength shall be a minimum of 4.75 pounds when tested as specified in 4.3.1.

"b. Type II — Spun nylon or polyester of 60/2 or 30/1 yarn number  $\pm 5$  percent (cotton system). The filling yarn breaking strength shall be a minimum of 0.90 pounds when tested as specified in 4.3.1.

"c. Type III — Nylon filament 840/140 denier. The filling yarn breaking strength shall be a minimum of 4.75 pounds when tested as specified in 4.3.1.

3.2.4: At end of last sentence add "in the 60/1 single yarn."

3.3a: First sentence, delete "Type I — Woven" and substitute "Type I and III Woven."

3.5 Delete first sentence and substitute: "Unless otherwise specified by the processing activity, the color of the tapes shall be natural except for the identification yarn for type I.

DISTRIBUTION STATEMENT: All Rights Reserved. No Part of this publication may be reproduced without prior written permission from Parachute Industry Association. Additional copies may be purchased on-line from the PIA Store at: [www.pia.com](http://www.pia.com), or by contacting PIA Headquarters, Specification Committee, 3833 West Oakton Street, Skokie, IL 60076 Phone: 847-674-9742 Fax: 847-674-9743