



INCH POUND

**PIA-W-5665
AMENDMENT**
24 January 1998

**Renamed from
MIL-W-5665K
AMENDMENT 1**
25 April 1990

WEBBING, TEXTILE, COTTON WARP

This amendment forms a part of Industry Specification PIA-W-5665, dated 15 December 1997. As an initial PIA Specification, PIA-W-5665 is based on MIL-W-5665K, and this amendment is included as part of PIA-W-5665 for initial use.

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Table I, opposite "Type VIII," under "Breaking strength, warp full width (pounds), min": Delete "2700" and substitute "2000".

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Table III: Add the following requirements following type IV in their respective columns:

Type	Width (inches)	Thickness (inches)	Weight (oz/yd), max	Breaking strength, warp full width (lbs.), min	Ply of warp ends, min	No. of warp ends full width, min	Filling (yarns per inch), min ²	Catch-cord yarn size		Filling year size (± 5 percent)
								Bobbin ³	Latch needle ³	
V	5 ± 1/8	0.050-0.100	04.3	2750	3	350	32	8/2	—	8/2"

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PIA-W-5665

AMENDMENT 1

Table III, opposite "Type VIII", under "Breaking strength, warp full width (pounds), min": Delete "2700" and substitute "2000".

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3.9: Delete and substitute:

"3.9 **Length and put-up.** Unless otherwise specified (see 6.2), webbing shall be furnished in rolls containing not more than 110 yards nor less than 90 yards per roll, except for types V, VII, X, XV, and XIX webbing, which shall be furnished in rolls containing no more than 55 yards nor less than 45 yards per roll. Unless otherwise specified, each roll shall contain no more than three pieces, and no piece shall be less than 10 yards in length."